Docket No. 22188/06465

DECLARATION AND POWER OF ATTORNEY

ORIGINAL APPLICATION

As below named inventors, we hereby declare that:

Our residence, post office address and citizenship are as stated below next to our names.

We believe we are the first original and joint inventors of the subject matter

which is claimed and for which a patent is sought on the invention entitled:				
APPARATUS	AND METHOD FOR WEL	DING DUPLEX STA	AINLESS STEEL	
the specification of which				
	is attached hereto, was filed on June 23, 2000, a and was amended on (if app	as PCT Appln. No. PC	T/US0017414.	
We hereby state that we have reviewed and understand the contents of the above- identified specification, including the claims, as amended by any amendment referred to above.				
We acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).				
We hereby claim the benefit of foreign priority under 35 USC 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:				
Prior Foreign Applica	ation(s)		Priority Claimed	
PCT/US00/17414 (Number)	WO (Country)	23 June 2000 (Day/Month/Year)	X Yes No	

We hereby claim the benefit of United States priority under 35 USC 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of 35 USC 112, I acknowledge the duty to disclose information material to the patentability of this application as defined in 37 CFR 1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

Application Serial #) (Filing Date) (Status)

We hereby claim the benefit of United States priority under 35 USC §119(e) of any United States provisional application(s) listed below:

60/150,738 — August 25, 1999 ~

(Provisional Application No.) (Filing Date)

We hereby appoint the following attorney(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

Charles B. Lyon Reg. No. 25,739	Tara Kastelic Reg. No. 35,980	Jeanne E. Longmuir Reg. No. 33,133
Mary E. Golrick Reg. No. 34,829	Pamela A. Docherty Reg. No. 40,591	Leonard L. Lewis Reg. No. 31,176
John T. Wiedemann	James A. Rich	John E. Miller
Reg. No. 28,920	Reg. No. 25,519	Reg. No. 26,206
June E. Rickey	Petar Kraguljac	Sean T. Moorhead
Reg. No. 40,144	Reg. No. 38,520	Reg. No. 38,564
William E. Zitelli Reg. No. 28,551	Eileen T. Mathews Reg. No. 41,973	S. Paige Christopher Reg. No. 39,503
Nenad Pejic	George R. Hoskins	James A. Balazs
Reg. No. 37,415	Reg. No. 46,780	Reg. No. 47,401
Larry W. Conner	Brian D. Johnson	Brian E. Kondas
Reg. No. 44,627	Reg. No. 40,665	Reg. No. 40,685
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P-50,447	P-50,627	P-50,991

Address all telephone calls and correspondence to: Leonard L. Lewis, Calfee, Halter & Griswold LLP, 800 Superior Ave., Suite 1400, Cleveland, Ohio 44114-2688.

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We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and helief are helieved to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements and the like may jeopardize the validity of the application or any patent issued thereon.

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Full name of second inventor

Inventor's Signature

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3-00 Full name of third inventor

Inventor's Signature

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Charles Sapsford

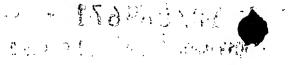
Charles Supsford

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We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements and the like may jeopardize the validity of the application or any patent issued thereon.

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)- <i>0</i> U	Full name of Osecond inventor	Andrew P. Marshall	
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Full name of 4-00 forth inventor

> Inventor's Signature

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